

CATALYTIC COMBUSTION OF CH₃Br: MECHANISM AND DRY SCRUBBING OF Br BYPRODUCTS

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Abstract. The overall purpose of this research is to develop technology for removing methyl bromide (MB) from QPS fumigation vent streams using catalytic air oxidation over ceria catalysts. Recent efforts have focused on understanding the mechanism of catalytic air oxidation and practical ways to scrub bromine-containing byproducts from exit gases. The best catalyst tested so far (1%Pt/30%CeO₂-Al₂O₃) is efficient at temperatures as low as 400°C—far lower than non-catalytic combustion—and highly robust (no deactivation after 10 h of continuous use at 400°C). MB is quantitatively converted to Br₂ and HBr in a ratio that increases with temperature to a maximum of ~9:1 at 400°C. The results collectively can be interpreted mechanistically in terms of conversion of MB to CO₂, H₂O and HBr, followed by catalytic oxidation of HBr to Br₂ (Scheme). X-ray photoelectron spectroscopy (XPS) shows that bromide builds up on the catalyst surface at temperatures cooler than 400°C, but with increasing temperature bromide burns off as Br₂ and Ce(III) concentration increases due to participation of Ce(IV) on the catalyst surface in HBr oxidation. Both HBr and Br₂ are efficiently scrubbed from the catalytic reactor effluent gas by passing it through a cartridge containing a solid-phase reducing agent (e.g., sodium thiosulfate) and a base (e.g., Ca(OH)₂ or Zr(OH)₄). Catalytic oxidation by ceria-based catalysts appears to be a promising approach for eliminating MB from QPS fumigation vent streams.

